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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 253 Publisher: Peking University Pub. Date :2008-03-01 version 1. This book systematically introduces the concept of CNC technology. CNC machine tool characteristics. classification and development of numerical control technology. computer numerical control system devices. interpolation control theory and numerical data processing. CNC machine tool servo systems. CNC machine tool position detection device. based NC programming. computer numerical control technology applications. Develop application-oriented book content from the purpose of starting the specialist personnel. taking into account the general characteristics of the teaching of engineering colleges. both advanced and focus on practical considerations. there are instances of both the theory. Both chapters and there are certain independence. End of each chapter are accompanied by exercises. This book can be used as an ordinary application of numerical control technology professional colleges and electrical specialty CNC technology. CNC programming and CNC principles of curriculum books. also available in CNC technology officers. Contents: Chapter 1 Introduction 1.1 1.1.1 the basic concepts of numerical control technology CNC machine tools and CNC machining technology 1.1.2 1.1.3 Principle 1.2 the application of numerical control machine tool CNC machine characteristics and classification of the characteristics of CNC machine tools 1.2.1 1.2.2 1.3 Classification of CNC machine tools and CNC machine tool numerical control system of CNC technology development 1.4 1.5 Exercises Chapter 2 Overview of computer numerical control system 2.1 2.1.1 CNC system components 2.1.2 CNC system work process 2.2 CNC 2.3 system hardware architecture CNC system software architecture 2.3.1 2.3.3 Overview 2.3.2 CNC device speed calculation processing software architecture deceleration control 2.3.4 interpolation. position control and fault diagnosis 2.4 2.4.1 CNC programmable controller with a programmable controller 2.4.2 the performance indicators of the type programmable controller programmable controller...



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